



PROFESSIONAL ACHIEVEMENT
FOR YOU AND ME
专业成就你我



高邮市力博机床附件厂
GAOYOU LIBO MACHINE TOOL ACCESSORIES FACTORY
扬州力博机械制造有限公司
YANGZHOU LIBO MACHINERY MANUFACTURING TECHNOLOGY CO.,LTD.

地址：江苏高邮市卸甲镇工业园区
Add: Industrial of Xiejia Town, Gaoyou, Jiangsu
电话/TEL: 86-514-84733409
传真/FAX: 86-514-84505388
外贸部电话 (Foreign trade department tel) : 86-519-85186511
邮箱/E-mail: gylibowtf@126.com
网址/URL: www.gylibo.com

高邮市力博机床附件厂
GAOYOU LIBO MACHINE TOOL ACCESSORIES FACTORY
扬州力博机械制造有限公司
YANGZHOU LIBO MACHINERY MANUFACTURING TECHNOLOGY CO.,LTD.

企业简介 COMPANY INTRODUCTION

高邮市力博机床附件厂成立于2002年，是一家专业生产各类机床附件的工厂。15年的生产研发经验不仅使我们拥有了一支团结且专业的团队，更是吸引了一批来自全球的优质客户！为了满足各类客户的需求，我们不仅引进了先进的生产设备，而且在生产工艺上不断推陈出新！追求卓越的品质，热情周到的服务，拥有竞争力的价格一直是我们的宗旨！

Gaoyou LIBO Machine Tool Accessories Factory was founded in 2002, which is a professional manufacturer of different kinds of machine tool accessories. 15 years of experience in researching and developing products not only makes us have a united, professional team, but also attract a batch of high quality customers from all over the world. In order to meet the requirements of various customers, we not only introduced the advanced equipments, but also developed new production technology. The pursuit of excellence quality, warm and thoughtful service, competitive price has always been our service tenet!

企业精神：

奋力拼搏，精益求精；追求品质，争创名牌。

The spirit of enterprise:

Work hard, keep improving; supply High quality products, creating famous brand.

企业文化：

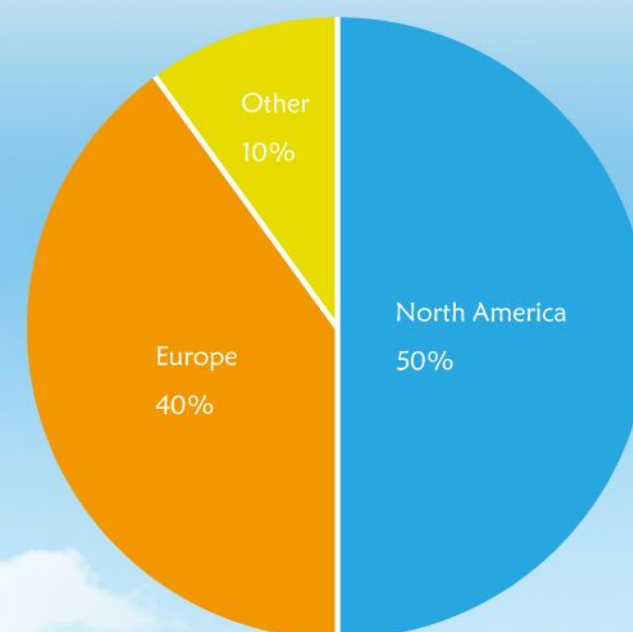
诚实守信，务实干事；用户至上，合作共赢。

Enterprise culture:

To be honest and trustworthy, be a practical man ;The user is supreme, the win-win cooperation.

买家分布图：

Area Map for clients:



QW精密机用钳 专利：ZL 2023 2 2100334.3
QW Precision Machine Vise

- 丝杆拉式设计，减小钳体在负载下变形，提高精度。
- 平行度0.005mm/100mm，垂直度0.005mm。
- 表面高频淬火45~50度。
- 角固式活动钳口，使应力自由分解，并产生下压力减少钳口上浮。
- 标配带槽钳口板和工件定位块。
- 钳体、钳口、丝杆螺母均采用高强球墨铸铁(QT500-7)。
- 标配防尘板。
- Screw pull design, reduce the clamp body deformation under load, improve accuracy.
- Parallelism 0.005mm/100mm squareness 0.005mm.
- Surface high frequency quenching 45~50 degrees.
- Lock-fixed type moving jaws, so that the stress free decomposition, and produce downward pressure to reduce the jaws floating up.
- Standard with slot clamp plate and workpiece positioning block.
- High strength ductile iron (QT500-7) is used for the pliers body, jaws and screw nut.
- Standard with dust plate.

型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	平行度 Depth of parallelism	垂直度 Verticality	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	102	34	165	0.005	0.005	38 × 18 × 14	12.5/13.5
6	153	44	230	0.005	0.005	57 × 25 × 15	28/30

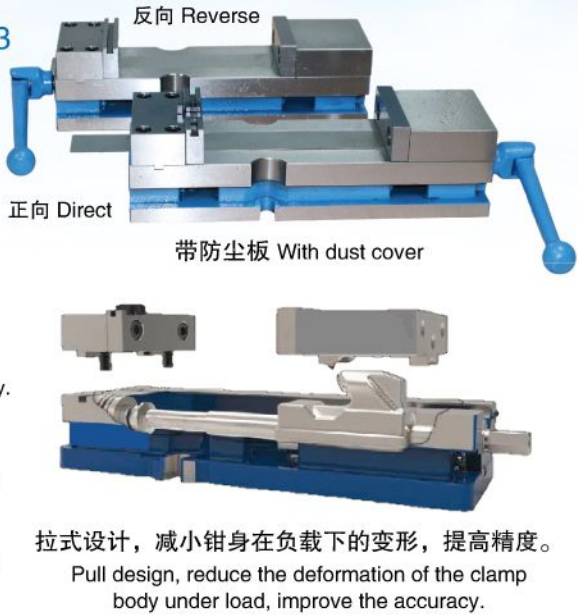
可选配V型钳口板 Optional V-shaped jaw plate

QX机用钳 专利：ZL 2023 2 2166830.9
QX Precision Machine Vise

- 丝杆拉式设计，减小钳体在负载下变形，提高精度。
- 平行度0.15mm/100mm，垂直度0.15mm。
- 表面淬火35~40度。
- 材质：铸铁HT-200。
- 角固式活动钳口，使应力自由分解，并产生下压力减少钳口上浮。
- 标配带槽钳口板和工件定位块。
- 标配防尘板。
- Screw pull design, reduce the clamp body deformation under load, improve accuracy. Screw pull design, reduce the clamp body deformation under load, improve accuracy.
- Parallelism 0.15mm/100mm squareness 0.15mm.
- Surface quenching 35~40 degrees.
- Material: Cast iron HT-200.
- Lock-fixed type moving jaws, so that the stress free decomposition, and produce downward pressure to reduce the jaws floating up.
- Standard with slot clamp plate and workpiece positioning block.
- Standard with dust plate.

型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	101	34	135	38 × 18 × 14	14/15
6	150	44	160	50 × 26 × 14	23/25
8	200	50	230	53 × 32 × 17	32/34

可选配V型钳口板 Optional V-shaped jaw plate



MC倍力机用平口钳 专利：ZL 2023 2 2100334.3
MC Compact Machine Vise



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	夹紧力(kgf) Clamping force	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
MC-4"	102	48	150	4000	53 × 12 × 15	24/26
MC-6"	160	63	300	4500	70 × 18 × 18	60/63

可选配V型钳口板 Optional V-shaped jaw plate

MC机用钳
MC Precision Machine Vise



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	102	48	150	53 × 12 × 15	24/26
6	160	63	300	70 × 18 × 18	60/63

可选配V型钳口板 Optional V-shaped jaw plate

QV自定心机用钳
QV Self Centering Machine Pliers



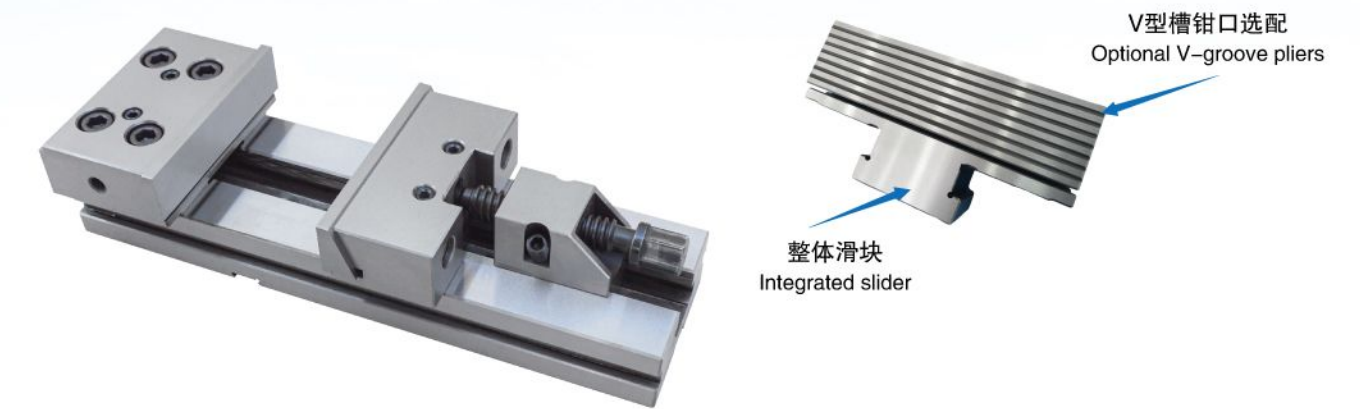
选配V型钳口
Optional V-shaped jaws

型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
6	155	44	156	53 × 32 × 17	37/39

可选配V型钳口板 Optional V-shaped jaw plate

GT 精密平口钳

GT Precision Vise



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	最大夹紧力(kg) Clamping force	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
GT100 × 100	100	30	100	3000	32 × 12 × 10	10
GT125 × 150	125	40	150	3000	43 × 18 × 18	18
GT150 × 200	150	50	200	5000	50 × 21 × 21	32
GT150 × 300	150	50	300	5000	61 × 21 × 20	36
GT150 × 400	150	50	400	5000	71 × 21 × 20	42
GT175 × 200	175	60	200	6000	53 × 23 × 24	45
GT175 × 300	175	60	300	6000	63 × 23 × 23	50
GT175 × 400	175	60	400	6000	73 × 24 × 21	57
GT175 × 500	175	60	500	6000	83 × 24 × 21	62
GT175 × 600	175	60	600	6000	93 × 24 × 21	72
GT200 × 200	200	65	200	10000	57 × 26 × 26	69
GT200 × 300	200	65	300	10000	68 × 26 × 26	76
GT200 × 400	200	65	400	10000	78 × 26 × 26	84
GT200 × 500	200	65	500	10000	88 × 24 × 25	90
GT200 × 600	200	65	600	10000	93 × 24 × 25	95
GT300 × 200	300	80	200	12000	61 × 24 × 25	110
GT300 × 300	300	80	300	12000	71 × 35 × 23	120
GT300 × 400	300	80	400	12000	81 × 35 × 23	128
GT300 × 500	300	80	500	12000	91 × 35 × 23	137
GT300 × 600	300	80	600	12000	102 × 35 × 23	147
GT300 × 700	300	80	700	12000	112 × 35 × 23	157
GT300 × 800	300	80	800	12000	122 × 35 × 23	167

QGG精密工具平口钳

QGG Precision Tool Vises

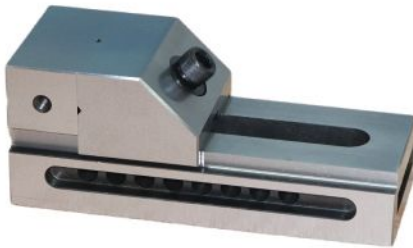


- 采用优质合金结构钢制造，工作面硬度HRC58–62。
 - 平行度0.005mm/100mm，垂直度0.005mm。
 - 夹紧快，操作灵活。
 - 用于精密测量和检查，精密磨削及电火花。
 - 在工作时无论横立、竖立、平放皆可保持高的精密度。
- Made of high-quality alloy structural steel, with a working surface hardness of HRC58–62.
 - Parallelism 0.005mm/100mm, verticality 0.005mm.
 - Quick clamping and flexible operation.
 - Used for precision measurement and inspection, precision grinding, and electric discharge.
 - High precision can be maintained during work, whether horizontally, vertically, or horizontally.

型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	重量(kg) Weight
QGG25	25	12	17	0.5
QGG33	33	12	20	0.5
QGG38	38	12	21	0.5
QGG38A	38	12	35	0.5
QGG50	50	25	65	3.0
QGG60	60	25	55	2.4
QGG63	63	32	85	3.8
QGG73	73	35	100	5.0
QGG80	80	40	100	6.5
QGG88	88	40	125	11
QGG100	100	45	125	13
QGG125	125	50	160	19.5
QGG125A	125	50	210	23
QGG150	150	50	175	23.8
QGG200	200	55	210	37

QKG精密平口钳

QKG Precision Flat Nose Pliers



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	重量(kg) Weight
QKG25	26	9.15	22	0.5
QKG36	36	20	40	12
QKG38	38	20	44	13
QKG50	50	25	65	28
QKG63	63	32	85	3
QKG73	73	35	100	4.1
QKG80	80	40	100	5.5
QKG88	88	40	125	7.3
QKG100	100	45	125	10
QKG125	125	50	160	18
QKG150	150	50	200	21.5
QKG150A	150	50	250	23
QKG150B	150	50	300	24
QKG200	200	60	210	32

QGZ 机用钳

QGZ Machine Vise with Swivel Base

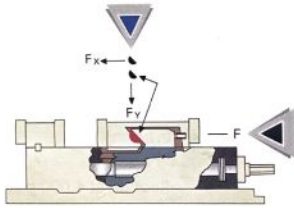


型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
6	156	68	156	40 × 25 × 20	32/34

可选配V型钳口板 Optional V-shaped jaw plate

QGM 机用钳

QGM Machine Vise with Swivel Base



双力设计 – 每一磅水平力对应1/2磅向下力。
Dual-force design – 1/2pound of downward force for every pound of horizontal force.



旋转底盘可选 Optional swivel base

型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
6	155	43	225	53 × 32 × 22	48/50

可选配V型钳口板 Optional V-shaped jaw plate

QG 机用钳

QG Machine Vise with Swivel Base

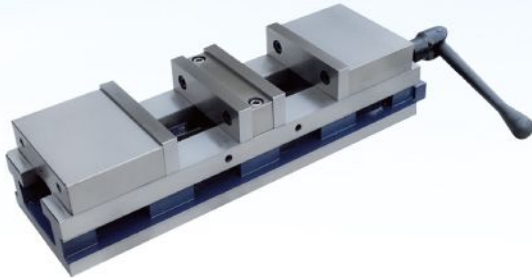


型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	104	34	100	1	39 × 30 × 16	18/19
5	125	36	110	1	44 × 32 × 18	24/25
6	150	44	130	1	49 × 35 × 20	33/35
8	200	50	230	1	61 × 39 × 24	41/43

可选配V型钳口板 Optional V-shaped jaw plate

SQM 双向夹紧机用钳

SQM Two-way Clamping Vise



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	100	35	70	58 × 18 × 17	14/15
6	150	44	100	68 × 22 × 19	33/35

可选配V型钳口板 Optional V-shaped jaw plate

QM 全磨光机用钳

QM Polished Machine Vise

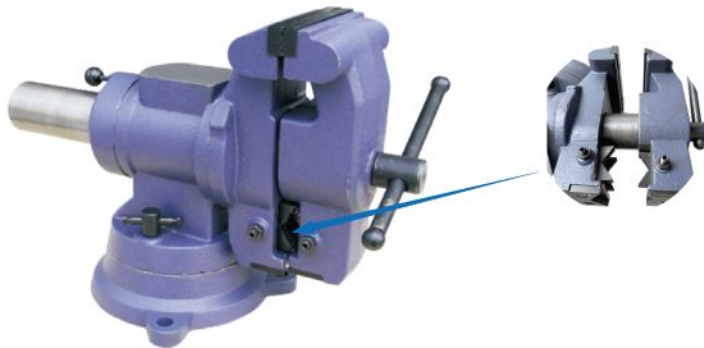


型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	100	35	100	36 × 15 × 15	10/11
6	150	44	160	50 × 22 × 19	25/27

可选配V型钳口板 Optional V-shaped jaw plate

TX 多功能台虎钳

TX Multi-Jaw Rotaing Bench Vice



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
5	130	85	100	48 × 21 × 32	25/27

EK 机用钳

EK Machine Vise with Swivel Base



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	100	35	65	1	36 × 24 × 16	11/12
5	130	35	85	1	41 × 26 × 18	13/15
6	150	35	105	1	47 × 30 × 19	21/23
8	200	40	150	1	65 × 27 × 25	43/45

可选配V型钳口板 Optional V-shaped jaw plate

QH 机用钳

QH Machine Vise with Swivel Base



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
Heavy 4	102	34	80	1	36 × 24 × 16	15/16
Heavy 5	125	38	100	1	39 × 26 × 18	19/20
Heavy 6	150	50	125	1	47 × 30 × 19	32/33
Heavy 8	200	62	160	1	53 × 31 × 24	49/52

可选配V型钳口板 Optional V-shaped jaw plate

QB 机用钳

QB Machine Vise with Swivel Base



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
5	125	32	150	1	45 × 21 × 19	14/15
6	160	36	170	1	45 × 21 × 19	28/29
8	200	36	190	1	49 × 25 × 22	43/45
10	250	52	280	1	61 × 30 × 22	55/57
12	320	63	360	1	72 × 39 × 22	79/81

可选配V型钳口板 Optional V-shaped jaw plate

QKF-JM 精密十字钳

QKF-JM Precision Cross Vise



可选配铸铁手轮
Optional cast iron handwheel

型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	100	34	85	140	80	1	41 × 36 × 22	10/11
6	150	40	135	150	110	1	51 × 40 × 23	15/16
8	200	54	165	160	140	1	54 × 42 × 24	22/24

可选配铸铁手轮 Optional cast iron handwheel

QKF-JK 精密快速十字平口钳

QKF-JK Precision Quick Cross Vise



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
3	82	32	80	100	60	1	33 × 30 × 21	7.5/9
4	102	39	100	110	70	1	41 × 36 × 22	10.5/12
6	156	46	150	120	100	1	51 × 40 × 23	14.5/16
8	204	50	200	130	120	1	44 × 40 × 24	21.5/24

可选配铸铁手轮 Optional cast iron handwheel

QKF-JS 精密十字钳

QKF-JS Precision Cross Vice



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
3	75	35	76	1	33 × 32 × 20	7/8
4	100	46	102	1	33 × 33 × 20	9/10
6	160	53	152	1	45 × 43 × 25	24/26
8	200	53	203	1	53 × 43 × 26	30/32

QKFB-JM 精密十字旋转平口钳

QKFB-JM Precision Cross Vise With Swivel

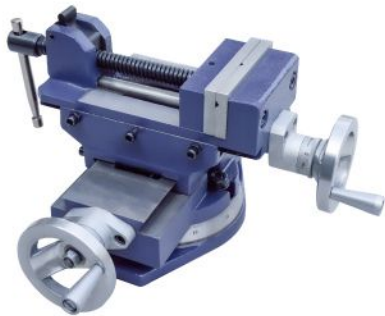


型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	100	34	85	120	80	1	41 × 36 × 22	11.2/12.2
6	150	40	135	150	110	1	51 × 40 × 23	16/17
8	200	54	165	160	140	1	54 × 41 × 22	27/28

可选配铸铁手轮 Optional cast iron handwheel

QKFB-JK 精密快动十字旋转平口钳

QKFB-JK Precision Quick Type Cross Vise With Swivel Base



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	102	39	100	120	80	1	41 × 36 × 22	12.2/13.2
6	156	46	150	150	110	1	51 × 40 × 23	15/16
8	204	46	200	160	140	1	54 × 41 × 22	27/28

可选配铸铁手轮 Optional cast iron handwheel

QKFB 十字旋转平口钳

QKFB Cross Slide Vise with Swivel Base



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
3	80	30	70	1	28 × 28 × 20	8/9
4	102	38	90	1	28 × 28 × 20	12/13
5	125	40	120	1	34 × 34 × 21	16/17
6	150	42	150	1	36 × 36 × 21	20/21

BMS 丝杆缩入式平口钳

BMS Drill Precision Vise



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
3	85	29	65	5	34 × 27 × 16	15/17
4	100	33	85	5	38 × 31 × 18	22/23
5	120	33	110	5	40 × 35 × 20	27/28.5
6	150	39	135	5	47 × 44 × 22	38/40
8	201	53	165	1	28 × 14 × 48	13/14

TQ 平口钳

TQ Precision Drill Press Vise



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	100	44	110	1	40 × 22 × 12	8/9
6	140	44	140	1	50 × 29 × 15	15/17
8	200	60	200	1	64 × 36 × 18	32/34

DM 精密平口钳

DM Precision Vise



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
3.5	90	36	75	5	33 × 27 × 16	21/23
5	125	50	115	1	43 × 21 × 10	9/9.5

QE 立卧式平口钳

QE Veritical & Horizontal Vise



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	100	34	95	5	38 × 31 × 18	22/24
5	125	34	110	5	40 × 35 × 20	32/34
6	150	40	130	5	47 × 43 × 23	37/39

QZ 欧式平口钳

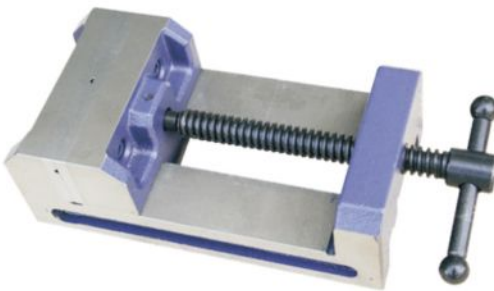
QZ European Vises



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
3	80	27	55	10	46 × 30 × 16	22/24
4	100	27	90	5	57 × 33 × 20	31/33
5	125	33	110	5	36 × 32 × 21	22/24
6	150	33	135	5	39 × 36.5 × 24	29/31
8	200	39	190	3	44 × 34 × 30	31/33

QKCJ 精密平口钳

QKCJ Precision Vice



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	100	38	100	5	30 × 25 × 19	22/24
6	154	47	150	1	39 × 19 × 13	11/11.5

EKM 机用钳

EKM Machine Vise with Swivel Base



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	100	40	100	41 × 19 × 15	14/15
6	160	54	150	65 × 29 × 25	33/34

可选配V型钳口板 Optional V-shaped jaw plate

QZX 正弦钳

QZX Industrial angel vice



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
4	100	45	100	37 × 19 × 17	16/17
6	160	52	180	49 × 28 × 22	38/39

QKCX 快动夹具

QKCX Quick release vice



3"



4"、6"、8"

型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
3	80	25	76	4	33 × 27 × 19	17/18
4	102	38	102	1	33 × 16 × 10	8/8.5
6	154	41	152	1	40 × 25 × 13	14/15
8	200	41	203	1	51 × 31 × 14	23/24

QKCF 导杆平口钳

QKCF Guide-bar Type Vice



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
3	80	35	76	6	32 × 24 × 28	22/24
4	106	46	102	4	36 × 26 × 20	20/22
6	156	53	152	1	37 × 27 × 13	13/14
8	208	53	203	1	45 × 32 × 13	19/21

QKCD 可倾平口钳

QKCD Tilttable Vice



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
3	80	35	76	4	38 × 23 × 25	22/23
4	106	46	102	1	25 × 21 × 14	8/8.5

AM 美式平口钳

AM American Type Vice



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
2.5	65	20	55	10	32 × 31 × 18	13/14
3	80	20	80	10	33 × 33 × 22	18/19
4	100	20	100	10	37 × 33 × 25	24/26
5	125	22	120	5	36 × 29 × 23	18/19
6	150	25	150	5	38 × 32 × 25	24/26

QKY 焊接钳

QKY 90 Degree Angle Vice Clamp



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
2.5	58	35	65	5	42 × 21 × 21	22/24
3	65	35	75	5	40 × 24 × 25	23/24
4	98	60	105	3	31 × 31 × 33	31/33

QKY-KD 快动焊接钳

QKY-KD Quick Type Welding Vise



型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	钳口张开度(mm) Max.opening	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
2.5	65	35	75	5	50 × 23 × 25	22/23
4	98	60	105	3	25 × 21 × 14	8/8.5

CDZ 刀架

CDZ Tool Holder

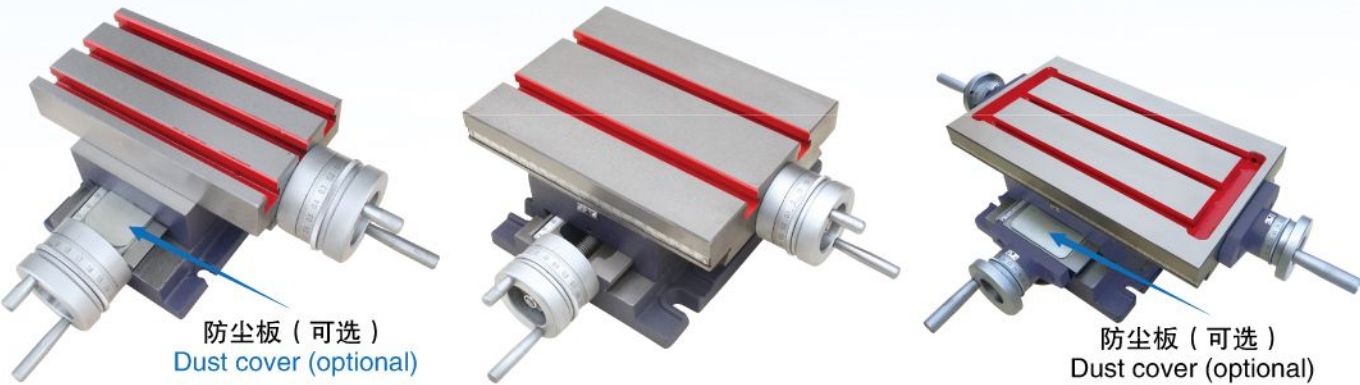


型号 Model	钳口宽度(mm) Width of jaw	钳口高度(mm) Height of jaw	行程 Travel	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
CDZ	66	258	156	27 × 24 × 14	5/6

CROSS TABLES

AKP 固定十字工作台

AKP Cross Slide Table



AKP-201 & AKP-203

AKP-202

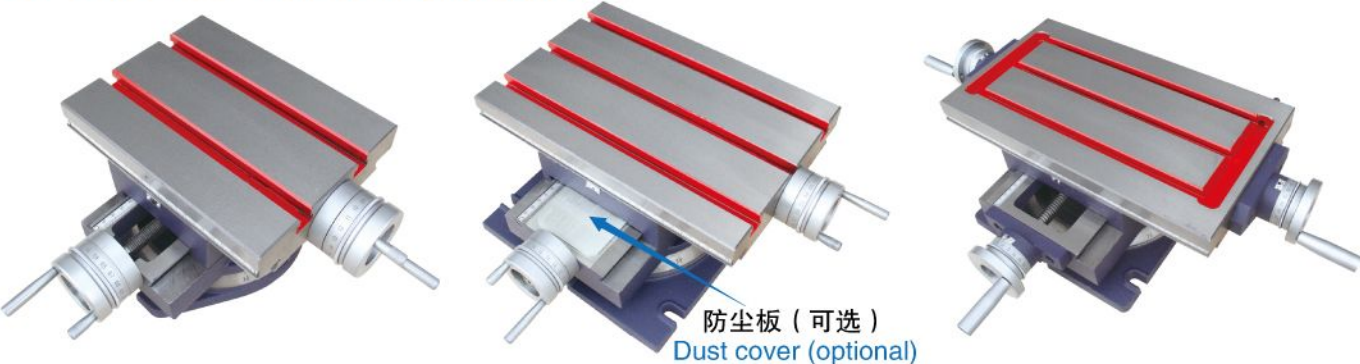
AKP-204 & AKP-205

型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
201	185	100	10	102	80	50	1	30 × 29 × 18	10/11
202	225	175	12	108	105	90	1	35 × 34 × 18	15/16
203	330	220	12	112	190	100	1	49 × 39 × 19	24/26
204	425	240	12	125	225	150	1	60 × 44 × 18	41/45
205	600	240	12	125	400	150	1	77 × 44 × 18	51/56

204/205可选配大手轮 204/205 optional large handwheel

AKP-1 旋转十字工作台

AKP Cross Slide Table With Swivel Base



AKP-1-302

AKP-1-303

AKP-1-304 & AKP-1-305

型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
302	225	175	12	138	105	90	1	35 × 34 × 21	18/19
303	330	220	12	142	190	100	1	45 × 39 × 22	28/29
304	425	240	12	156	225	150	1	60 × 44 × 22	47/53
305	600	240	12	156	400	150	1	77 × 44 × 22	55/60

304/305可选配大手轮 304/305 optional large handwheel

CROSS TABLES

AKB 复合工作台

AKB Compound Table



AKB-1

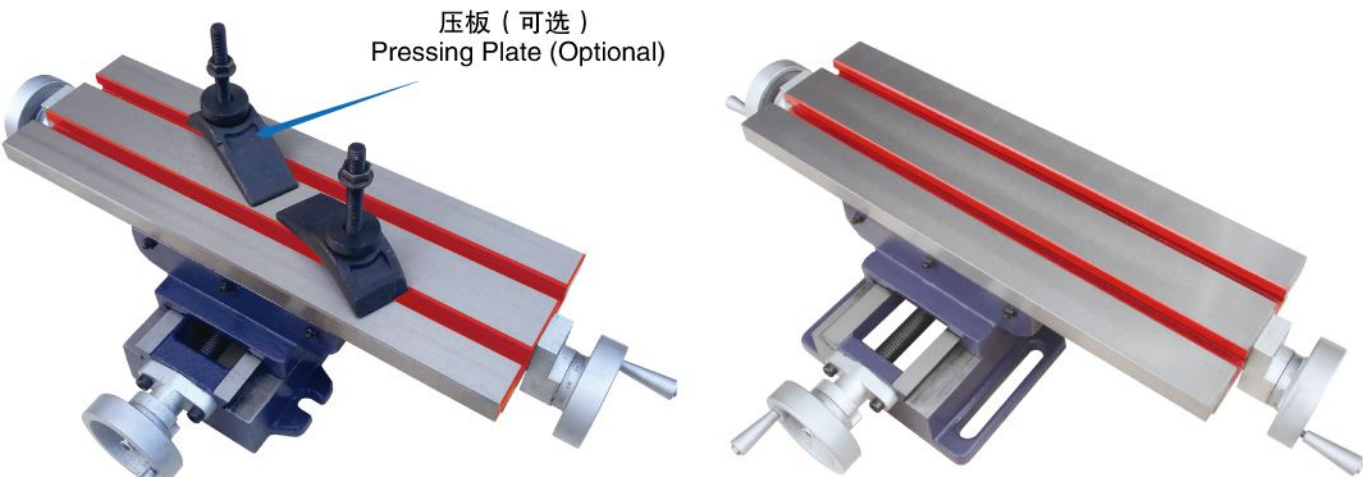
AKB-2

AKB-3

型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
AKB-1	300	140	16	85	180		1	50 × 29 × 15	13/14
AKB-2	300	140	16	123	180	100	1	38 × 30 × 14	18/19
AKB-3	300	140	16	123	180	100	1	45 × 39 × 21	18/19

TC-18 十字工作台

TC-18 Cross Slide Table



TC-18

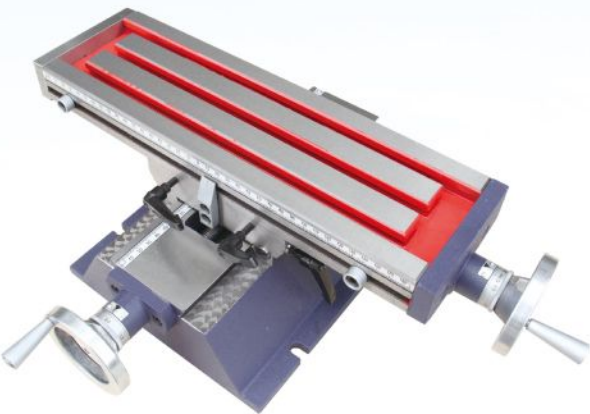
TC-18-2

型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
TC18	473	156	14	134	270	120	1	67 × 43 × 22	26/28
TC18-2	473	156	14	134	270	130	1	67 × 43 × 22	26/28

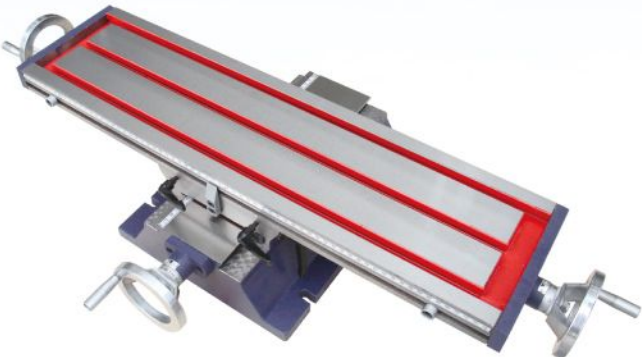
CROSS TABLES

BF 十字工作台

BF Precision Cross Slide Table



BF-16



BF-20 & BF-30

型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
BF16	400	120	10	140	220	160	1	49 × 38 × 20	23/27
BF20	500	180	12	160	280	175	1	65 × 44 × 23	45/50
BF30	700	180	12	160	480	175	1	85 × 44 × 23	54/60

AKP-2 精密型工作台

AKP Precision Cross Slide Table

AKP-2-204 &
AKP-2-205 &
AKP-2-206



可选配大手轮
Optional large handwheel

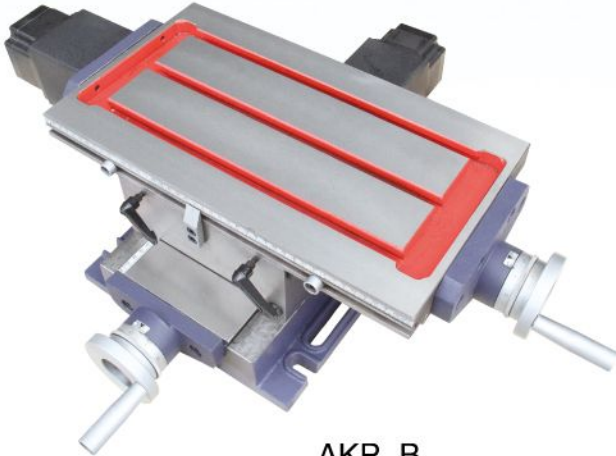
型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
204	425	240	12	150	225	150	1	60 × 44 × 22	44/49
205	600	240	12	150	400	150	1	77 × 44 × 22	52/58
206	730	210	14	154	500	210	1	91 × 51 × 22	67/73

可选配大手轮 Optional large handwheel

CROSS TABLES

AKP-B 数控工作台

AKP-B CNC Cross Slide Table With Stepper Motor



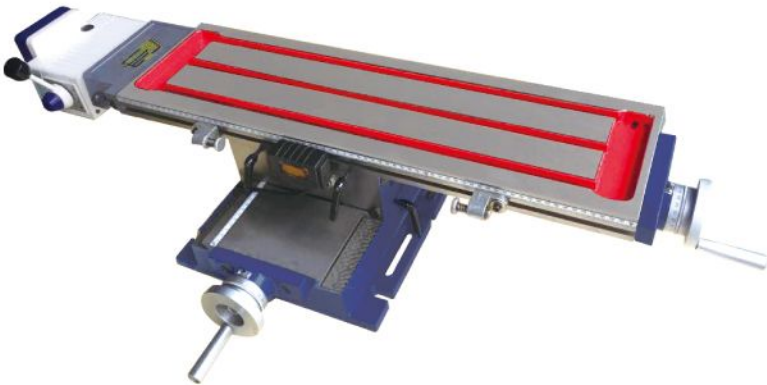
AKP-B

型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
204	425	240	12	182	225	150	1	65 × 55 × 24	52/55
205	600	240	12	182	400	150	1	87 × 55 × 24	60/55
206	730	210	14	186	500	210	1	100 × 66 × 24	80/88

可选配大手轮 Optional large handwheel

206-Z 走刀器工作台

206-Z Cross Slide Table With Power Feed



206-Z

型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
206-Z	730	210	14	182	500	210	1	100 × 66 × 24	78/86

可选配大手轮 Optional large handwheel

CROSS TABLES

AKT 十字工作台

AKT Cross Slide Table



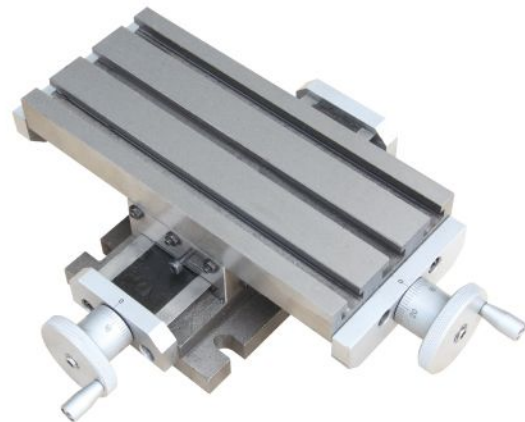
AKT-550 & AKT-640

型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
550	550	195	12	120	310	150	1	67 × 38 × 19	38/42
640	640	205	12	125	400	150	1	81 × 41 × 21	58/65

可选配大手轮 Optional large handwheel

AKM 十字工作台

AKM Cross Slide Table



AKM-200

型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	X行程 x travel	Y行程 Y travel	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
200	200	90	8	72	135	70	1	30 × 29 × 18	5/6

CROSS TABLES

WT 可倾工作台

WT Slide AngleTable



型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	旋转角度 Rotation angle	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
7	180	130	10	95	± 45°	1	30 × 29 × 18	7.7/8.5
10	255	180	16	136	± 45°	1	33 × 23 × 19	20/22
12	302	241	16	164	± 45°	1	36 × 28 × 24	37/39
15	381	255	16	185	± 45°	1	43 × 31 × 26	47/50

WTS 旋转可倾工作台

WTS Slide AngleTable With Swivel Base

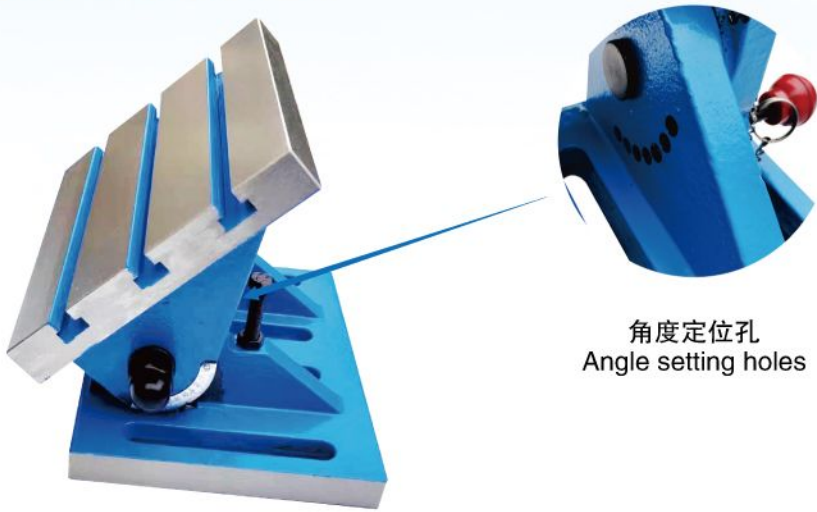


型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	旋转角度 Rotation angle	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
7	180	130	10	150	± 45°	1	35 × 34 × 20	13/15
10	255	180	16	200	± 45°	1	32 × 29 × 27	33/37
12	302	241	16	232	± 45°	1	38 × 35 × 28	55/59

CROSS TABLES

WTR 90度可倾工作台

WTR 90 Degrees Angle Tilting Slide Table



型号 Model	台面长(mm) L	台面宽(mm) W	高度(mm) H	槽宽(mm) T-lot	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
6	150	130	102	10	17 × 15 × 11	6/7
8	200	150	127	10	22 × 17 × 14	10/11
10	255	200	152	12	28 × 22 × 17	25/27
12	300	255	175	16	32 × 28 × 20	43/46
15	385	305	215	16	41 × 32 × 24	61/65

AKW 十字回转工作台

AKW Cross & Rotary Table



型号 Model	十字台面尺寸(mm) Table Size for XY table	X行程 X travel	Y行程 Y travel	高度(mm) Hight	回转台面尺寸(mm) Table Size for Rotary	净重(kg) NW
201W	185 × 100	80	50	184	110	19
202W	225 × 175	105	90	190	150	40
203W	330 × 220	190	100	205	200	64

CROSS TABLES

HT 滑台

HT Slide Table



型号 Model	台面长(mm) L	台面宽(mm) W	高度(mm) H	槽宽(mm) T-lot	X行程 X travel	净重/毛重(kg) NW/GW
100	150	100	67	10	150	8.2
150	200	150	72	12	100	11

HTL 立式滑台

HTL Vertical Slide Table



型号 Model	台面长(mm) L	台面宽(mm) W	高度(mm) H	槽宽(mm) T-lot	Z行程 Z travel	净重/毛重(kg) NW/GW
100	150	100	357	10	120	11.2
150	200	150	487	12	200	19

HTJ 立式滑台

HTJ Vertical Slide Table

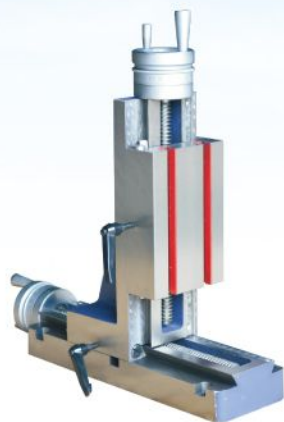


型号 Model	台面长(mm) L	台面宽(mm) W	高度(mm) H	槽宽(mm) T-lot	Z行程 Z travel	净重/毛重(kg) NW/GW
100	138	100	357	10	120	12
150	188	150	487	12	230	25

CROSS TABLES

HTQ 组合滑台

HTQ Combination Sliding Table



型号 Model	台面长(mm) L	台面宽(mm) W	高度(mm) H	槽宽(mm) T-lot	X行程 X travel	Z行程 Z travel	净重/毛重(kg) NW/GW
100	150	100	388	10	150	105	16
150	200	150	518	12	100	185	28

HTC 组合滑台

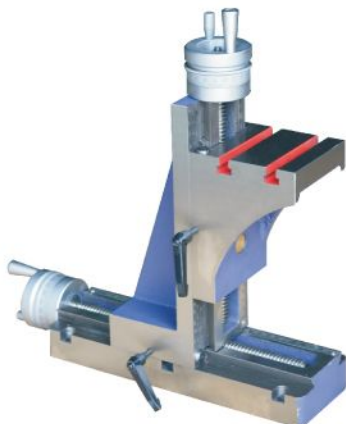
HTC Combination sliding table



型号 Model	台面长(mm) L	台面宽(mm) W	高度(mm) H	槽宽(mm) T-lot	X行程 X travel	Z行程 Z travel	净重/毛重(kg) NW/GW
100	150	100	388	10	150	120	16
150	200	150	518	12	100	200	28

HTQJ 组合滑台

HTQJ Combination Sliding Table

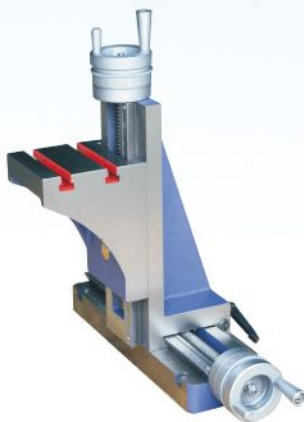


型号 Model	台面长(mm) L	台面宽(mm) W	高度(mm) H	槽宽(mm) T-lot	X行程 X travel	Z行程 Z travel	净重/毛重(kg) NW/GW
100	138	100	388	10	200	105	17
150	188	150	518	12	150	215	31

CROSS TABLES

HTCJ 组合滑台

HTCJ Combination sliding table



型号 Model	台面长(mm) L	台面宽(mm) W	高度(mm) H	槽宽(mm) T-lot	X行程 X travel	Z行程 Z travel	净重/毛重(kg) NW/GW
100	138	100	388	10	200	120	17
150	188	150	518	12	150	230	31

HTJ-2 组合滑台

HTJ-2 Combination Sliding Table



型号 Model	台面长(mm) L	台面宽(mm) W	高度(mm) H	槽宽(mm) T-lot	X行程 X travel	Z行程 Z travel	净重/毛重(kg) NW/GW
100	185	100	357	10	85	150	17
150	250	150	487	12	100	230	31

HTQJ-2 三轴组合滑台

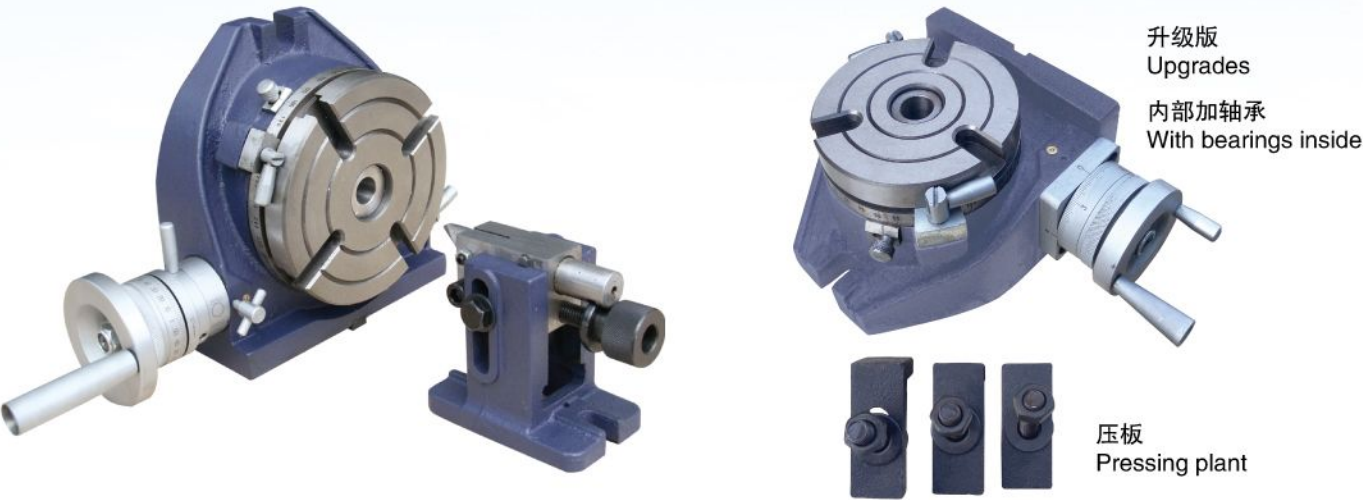
HTQJ-2 Three-axis Combined Slide Table



型号 Model	台面长(mm) L	台面宽(mm) W	槽宽(mm) T-lot	高度(mm) H	X行程 X travel	Y行程 Y travel	Z行程 Z travel	净重/毛重(kg) NW/GW
100	185	100	10	388	200	85	200	22
150	250	150	12	518	150	100	150	40

LB-TSL 立卧回转工作台

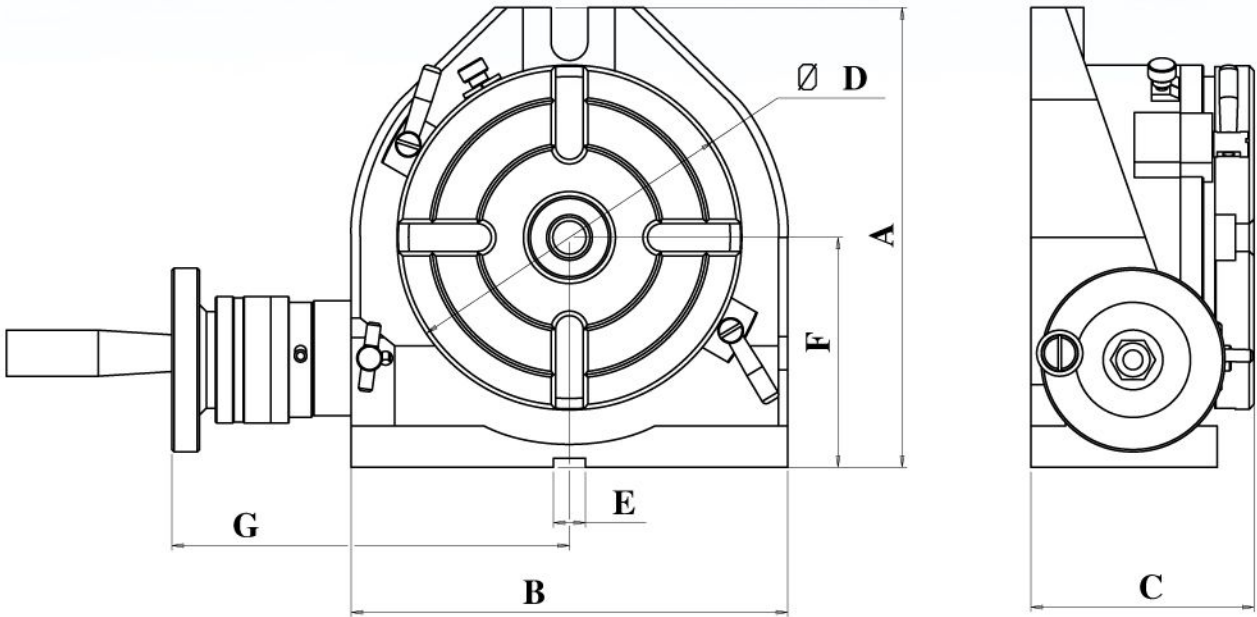
LB-TSL Horizontal & Vertical Rotary Table



LB-TSL型立卧回转工作台是铣床的主要附件之翼，可用在铣床上进行分度钻孔或铣削、圆周切削、镗孔总平平面等工作。工作台垂直位置与尾座配合使用时，还可以对较复杂的工作进行圆周分度钻削和铣削。

规格 Specification						
项目 Items	HV3	HV4	HV5	HV6	HV8	HV10
工作台直径 Diameter of table mm	76	110	127	150	200	250
台面中心孔锥度(莫氏) Morse table of the center hole	2#				3#	
工作台垂直时中心高 Hight of center for verti. mounting mm	60	85	90	100	150	170
台面T型槽宽度 Width of the T-slot mm	8	12				
台面T型槽相邻角度 Adjacent angle of table T-slot	90°	120°		90°		60°
定位键宽度 Width of locating key mm	12			14		
蜗轮副模数 Module of the worm gear	1				1: 75	2
蜗杆副传动比 Transmission ratio of the worm gear	1: 36	1: 72	1: 72	1: 90		
工作台圆周刻度 Graduation of the table	360°					
蜗杆每转所代表的转台度数 Rotating angle of table with revolution of the worm	10°	5°		4°		
游标最小示值 Minimum reading of the vernier	2"					
分度精度 Indexing accuracy	120"			60"		
最大承载(卧式) Max. bearing (with table Hor.) kgs	50	60	80	100	150	200
最大承载(立式) Max. bearing (with table Vert.) kgs	25	30	40	50	75	100
包装尺寸 Packing size	260 × 180 × 140	290 × 220 × 150	340 × 250 × 160	340 × 250 × 160	340 × 350 × 180	390 × 360 × 200
毛重 G.W.	5.5	9	10.6	13.5	25.5	38
净重 N.W.	5	8.3	9.6	12.5	24.5	32

回转工作台安装尺寸



	HV3	HV4	HV5	HV6	HV8	HV10
长度mm L	98	145	145	155	285	328
宽度mm W	115	150	150	170	236	286
高度mm H	75	75	75	80	100	110
台面直径mm	76	110	110	127	200	250
中心高mm	12	12	12	12	14	14
F	60	85	90	100	150	170
G	130	140	140	145	210	240

可选配件
Optional Accessories



尾座
Tailstock



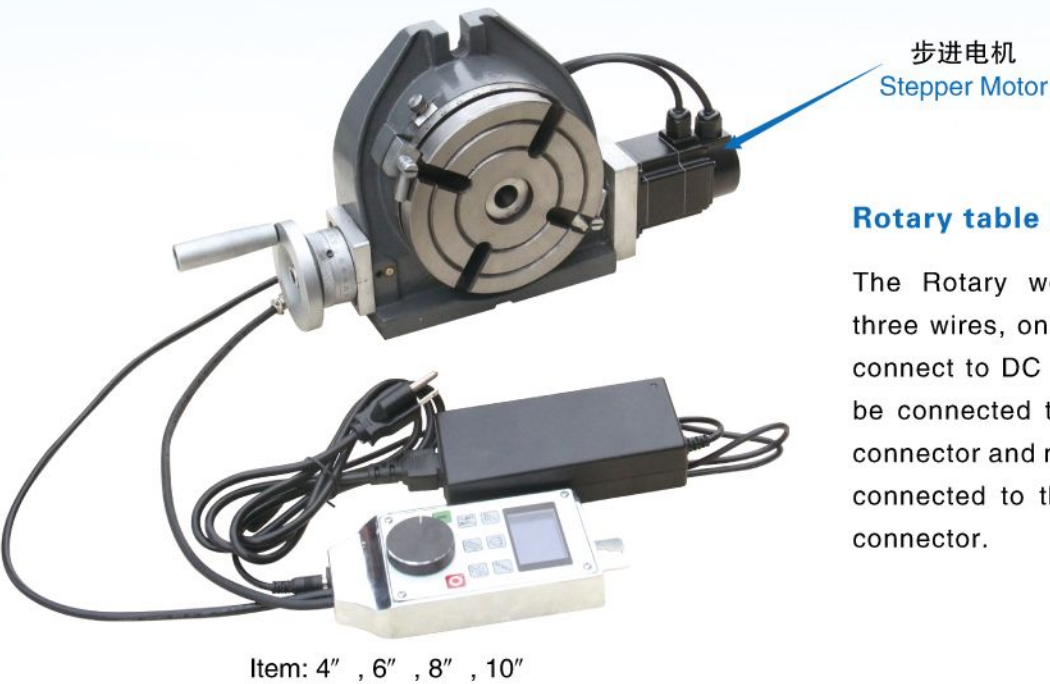
法兰盘
Flange



三爪卡盘
Three-jaw chuck

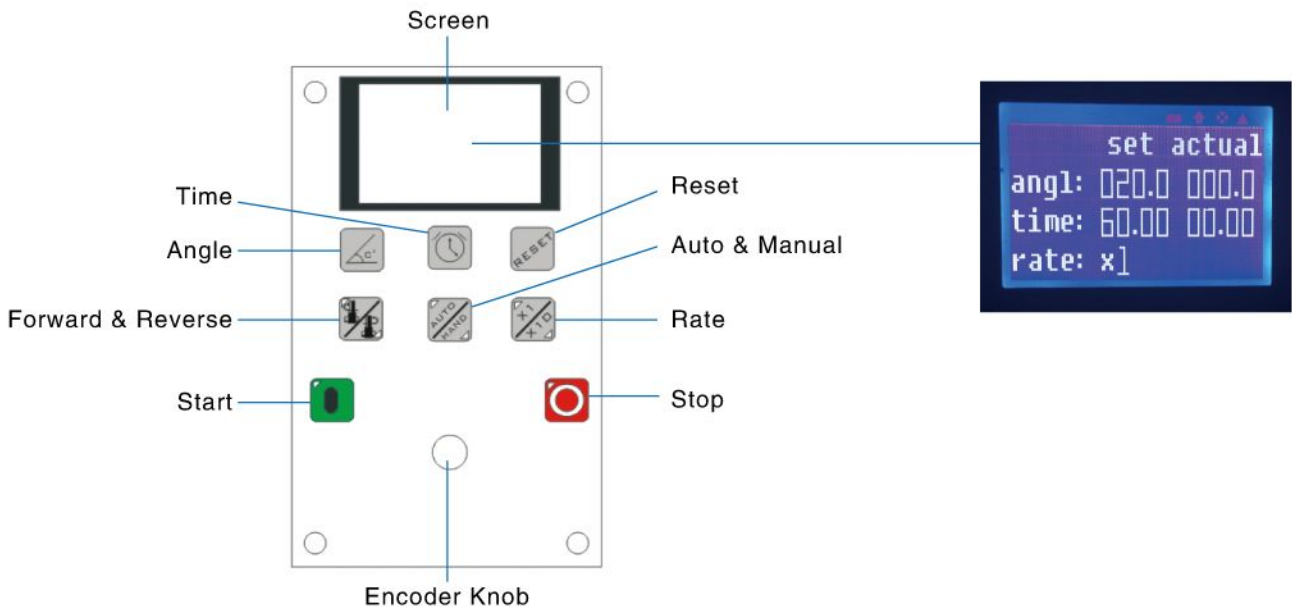
LB-TSLW 数控立卧回转工作台

LB-TSLW CNC Horizontal & Vertical Rotary Table



Rotary table Instruction Manual

The Rotary worktable controller has three wires, one of them is power cord connect to DC 24V~48V. Motor should be connected to 4 pin socket aviation connector and motor encoder should be connected to the 6pin socket aviation connector.



Motor spc (please check P11~P12 for other descriptions)

Model	4"	6"	8"	10"
Motor #	57#	60#	86#	86#
Terque	2 N.M.	1.5 N.M.	4.5 N.M.	4.5 N.M.

The function of each key:

Key	Function
Angle	Press the button, use encoder knob to set the angle until angle mark flashing (Angle Range: 0~360°) The button is invalid when the motor is running.
Time	Press the button, use encoder knob to set time until time mark flashing (Range: 0~60min) The button is invalid when the motor is running.
Reset	Reset the actual values.
Forward & Reverse	Switch motor' s positive rotation and reverse rotation.
Auto & Handle	Switch Auto and handle. Under the handle mode, worktable starts running after press encoder knob button.
Rate	Provide four rates to set, X1, X5 X10.
Start	Start the motor.
Stop	Stop the motor.

Rotary table working process:

Auto mode:

In auto mode, the motor starts running after press start button. It stops when angles actual values same as preset values. It will run again when time actual values as the same as preset values. Then it will run the same angle as the preset values. After cycle repeats, it will stop running when infinitely near 360° .

Handle mode:

Under the handle mode, worktable starts running after press encoder knob button. Working press is the same as auto mode.

DDP 压力机

DDP Arbor Press



DDP

型号 Model	长度(mm) L	宽度(mm) W	高度(mm) H	开口高度(mm) H	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
0.5T	235	106	259	75	1	25 × 12 × 27	9/11
1T	270	130	325	100	1	28 × 15 × 35	13/14
2T	430	165	455	150	1	45 × 18 × 46	31/33
3T	450	200	595	240	1	52 × 23 × 66	51/55

DDP-M 压力机

DDP-M Arbor Press



1T

0.5/2/3/4/5T

型号 Model	长度(mm) L	宽度(mm) W	高度(mm) H	开口高度(mm) H	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
0.5T	235	135	235	100	1	30 × 30 × 22	7.5/8.5
1T	270	155	280	125	1	34 × 34 × 21	14/15
2T	405	200	390	170	1	47 × 47 × 27	27/30
3T	456	240	540	280	1	53 × 32 × 65	53/62
4T	540	285	690	365	1	60 × 35 × 84	93/106
5T	624	290	796	450	1	65 × 35 × 85	122/134

DDP-G 压力机

DDP-G Arbor Presses



型号 Model	长度(mm) L	宽度(mm) W	高度(mm) H	开口高度(mm) H	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
1T	270	130	285	100	1	28 × 15 × 35	13/14
2T	430	170	395	170	1	47 × 19 × 48	34/36
3T	455	205	545	260	1	52 × 24 × 65	52/58

DDP-J 棘轮压力机

DDP-J Ratchet Type Arbor Presses



型号 Model	长度(mm) L	宽度(mm) W	高度(mm) H	开口高度(mm) H	包装数量 Qty/ctn	包装体积(cm) Packing size	净重/毛重(kg) NW/GW
2T	400	200	390	170	1	39 × 24 × 48	33/35
3T	542	248	706	420	1	53 × 32 × 69	88/98

STAND

DDP-ZJ 压力机支架

DDP-ZJ Arbor Press Stand



高度 Height	930mm
净重/毛重 NW/GW	39/47kg
包装体积 Packing size	88 × 36 × 27cm

YZJ 滚轴托料支架

YZJ Heavy Duty Roller Stand



最大高度 Max Hight	980mm
最小高度 Min Hight	600mm
净重/毛重 NW/GW	20/22kg
包装体积 Packing size	57 × 57 × 14cm

TDZJ Bench Tool Stand



高度 Hight	835mm
净重/毛重 NW/GW	24.5/28kg
包装体积 Packing size	83 × 50 × 15cm

VZJ 滚轴托料支架

VZJ Heavy Duty Roller Stand



最大高度 Max Hight	980mm
最小高度 Min Hight	600mm
净重/毛重 NW/GW	19.5/21kg
包装体积 Packing size	57 × 57 × 14cm

备忘录： _____

This image shows a full page of white paper with horizontal dashed lines, typical of primary-ruled notebook paper. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.